Split Rush

Work Order ID 84628 -2

May-17-12 11:50:37 AM

84628

Item ID: D3943-041

Revision ID:

Item Name: Ground Handlling Crank Assembly

Start Date: 17/05/2012 **Start Qty:** ~~4.00~~ *4*

Required Date: 31/05/2012 **Req'd Qty:** ~~4.00~~ *4*

Reference:

Accept *N900040100*

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Run Start *NR1*

Stop *NR2*

Approvals: **Process Plan:** MCJ **Date:** 12/05/17 **Tooling:** **Date:**

QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	**Revision Nbr**								
D3943	E								
100		0.00							
100									
Purchasing	**Memo**	0.00							
Purchasing	Issue P/O: 17024 Purchase Part Number: 8143919 Supplier: Princess Auto Certificate of conformity is required Description: 4000 lbs lever chain hoist								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	**Memo**	0.00							
Packaging	Ensure material certification is attached								

CL 12/05/22 (6)

Ryo/29 (6)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC: **Date:** **SPC (Y/N):** **Date:**

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00							
120		5/12/05/29							
QC	Memo	0.00							
Quality Control									
130		0.00							
130						(4)		12-8-13	
Large Fab	Memo	0.00							
Large Fab	1-Disassemble chain host as per dwg								
	2-Drill handle ass'y (D3943-051) as per dwg								

Dart Aerospace Ltd

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QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	QC5- Inspect part completeness to step on W/O	0.00							
140		5/12/07/25							
QC	Memo	0.00							
Quality Control									
180	Pick Kit	0.00				X4			EZ 12/07/26
180						~~OK~~			
Packaging	Memo	0.00							
Packaging									
190		0.00				X4			EZ 12/07/26
190						~~OK~~			
Large Fab	Memo	0.00							
Large Fab	1-Assemble as per dwg (assy landyard CBL-1240 to CBL-460) 2- touch up with paint if necessary								

Dart Aerospace Ltd

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QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200	QC5- Inspect part completeness to step on W/O	0.00 DAS 15 12/06/13							
200 QC Quality Control	**Memo**	0.00							
	1-Calibrate and tag as per dwg and QSI 008 4.4 ***Calibration Cert. filled out***	CALIBRATION ID D3943-041 B84628-2 BY E DATE 12/06/13 DUE 1 year after service							
210	Identify as per dwg & Stock Location:_____	0.00				(4)		12/8/13	
210 Packaging Packaging	**Memo**	0.00							
220	QC21- Final Inspection - Work Order Release	0.00						MLJ 12/08/13	
220 QC Quality Control	**Memo**	0.00						MF 12-08-13	

Dart Aerospace Ltd

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Picklist Print

May-17-12 11:50:41 AM

Work Order ID: 84628

84628

Parent Item: D3943-041

D3943-041

Parent Item Name: Ground Handlling Crank Assembly

Start Date: 17/05/2012 **Required Date:** 31/05/2012

Start Qty: 4.00 **Required Qty:** 4.00

Comments: IPP Rev:A New Issue 09-06-02 EC Verified By: JLM IPP RevB: add DEO DD 09.11.18 verified by:JLM IPP Rev:C as per dwg REV.C DD 10.02.22 verified by:EC IPP REV:D 11.08.16 AS PER REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4405-1		Manufactured	No			180	Each	14.0000	1	4			
D4405-1									**				
Eye and Fork Swivel													
				Location			Loc Qty		Loc Code				
				WA			14						
					70986		5						
					78913		4			2			
					84352		5			2			
8143919		Purchased	No			110	Each	0.0000	1	4			
8143919									**				
Lever Chain Hoist													
D3943-051		Manufactured	No			180	Each	0.0000	1	4			
D3943-051									**				
Handle Assembly													
D3943-053		Manufactured	No			180	Each	0.0000	1	4			
D3943-053									**				
Chain Assembly													
D3943-3		Manufactured	No			180	Each	9.0000	1	4			
D3943-3									**				
Handle Extension													
				Location			Loc Qty		Loc Code				
				st073			9						
					78174		9			6			

Dart Aerospace Ltd

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84628

Parent Item: D3943-041

D3943-041

Parent Item Name: Ground Handlling Crank Assembly

Start Date: 17/05/2012 **Required Date:** 31/05/2012

Start Qty: 4.00 **Required Qty:** 4.00

CBL-1240	Purchased	No		180	f	404.4567	1	4	
CBL-1240							**		12/07/26
Cable									
			Location		**Loc Qty**	**Loc Code**			
			GA		404.456659				
				113565	3.911789				
				119021	387.51147			6	
				119690	13.0334				
CBL-460	Purchased	No		180	Each	836.0000	2	8	
CBL-460							**		12/07/26
Loop Sleeve									
			Location		**Loc Qty**	**Loc Code**			
			GA		836				
				121574	836			12	
D3585-1	Manufactured	No		180	Each	62.0000	1	4	
D3585-1							**		EL 12-8-9
Set Screw									
			Location		**Loc Qty**	**Loc Code**			
			GA		62				
				55705	62			4	
D3949-041	Manufactured	No		180	Each	5.0000	1	4	
D3949-041							**		12/07/26
Remove before Flight Flag Assembly									
			Location		**Loc Qty**	**Loc Code**			
			ST486		5				
				48280	5			5	

B85227 (12)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 84628

84628

Parent Item: D3943-041

D3943-041

Parent Item Name: Ground Handliing Crank Assembly

Start Date: 17/05/2012 **Required Date:** 31/05/2012

Start Qty: 4.00 **Required Qty:** 4.00

D3954-7 Manufactured No 180 Each 2.0000 1 4

D3954-7

Ratchet Lug

** EL 12-7-26

84942 x 4

Location	Loc Qty	Loc Code	
ST097	2		
80567	2		2

AN5-11A Purchased No 180 Each 492.0000 1 4

AN5-11A

Bolt

** EL 12-7-30

Location	Loc Qty	Loc Code	
ST337	492		
118191	13		
119512	479		6

AN960-516 NAS1149F0563P Purchased No 180 Each 68.0000 1 4

AN960-516

WASHER

** EL 12-7-30

121350 x 4 ~~NAS1149F0563P x 6~~

Location	Loc Qty	Loc Code	
ST337A	68		
110098	68		

MS21042L5 Purchased No 180 Each 1,509.000 1 4

MS21042L5

Nut

** EL 12-7-30

Location	Loc Qty	Loc Code	
300	500		
121652	500		
ST300	1009		
116105	5		
116548	43		
117611	18		
119109	943		6

Dart Aerospace Ltd

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84628

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D3943-041

Parent Item Name: Ground Handlling Crank Assembly

Start Date: 17/05/2012 **Required Date:** 31/05/2012

Start Qty: 4.00 **Required Qty:** 4.00

S1475	Purchased	No	180	Each	7.0000	1	4	
S1475						**		EL 12-7-30
inventory								

Location	Loc Qty	Loc Code	
ST396	7		
117812	7		6

3408A59	Purchased	No	180	Each	3.0000	1	4	
3408A59						**		EL 12-7-30
BALL PLUNGER								

	Location	Loc Qty	Loc Code	
M12J028 x 3	ST401	3		
	117829	3		3

HX-15	Purchased	No	180	Each	73.0000	1	4	
HX-15						**		EL 12-7-30
1/4-20 UNCx3/4 S.H.C S.								

Location	Loc Qty	Loc Code	
Mezz	29		
114383	29		6
ST390	44		
117865	44		

HX-16	Purchased	No	180	Each	203.0000	3	12	
HX-16						**		EL 12-7-30

Location	Loc Qty	Loc Code	
ST390	203		
113771	68		6
117346	85		
117865	50		

Dart Aerospace Ltd

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ITEM No.	QTY -041	QTY -051	QTY -053	PART NUMBER	DESCRIPTION	PREFERED SUPPLIER
1	* X			D3943-041	GROUND HANDLING CRANK ASSEMBLY	
5	1	X		D3943-051	HANDLE ASSEMBLY	
6	1		X	D3943-053	CHAIN ASSEMBLY	
11		1		D3943-1	HANDLE	M/F HANDLE FROM DIS-ASSEMBLED ITEM 39
12	1			D3943-3	HANDLE EXTENSION	
13		1		D3943-5	PLATE	
14		2		D3943-7	STUD	
15			1	D3943-9	CHAIN	USE CHAIN SUPPLIED WITH ITEM 39
16			1	D4405-1	EYE AND FORK SWIVEL	
21	1			D2690-4	LANYARD	
22	1			D3585-1	SET SCREW	
23	1			D3949-041	REMOVE BEFORE FLIGHT FLAG	
24			1	D3954-5	CHAIN LUG	
25	1			D3954-7	RATCHET LUG	
26			1	D3954-9	GWT CHAIN PIN	
31	1			AN5-11A	BOLT	
32	1			AN960-516	WASHER	
33	1			MS21042L5	NUT	
39	1			8143919	LEVER CHAIN HOIST (POWER FIST)	PRINCESS AUTO / 4000 lbs CAPACITY
51	1			S-1475	SPRING	REID SUPPLY
52	1			3408A59	BALL PLUNGER	McMASTER CARR
53	1			HX-15	SOCKET HEAD CAP SCREW 1/4-20 UNC X 0.75 LG	HASKINS
54	1			HX-16	SOCKET HEAD CAP SCREW 1/4-20 UNC X 1.0 LG	HASKINS

E

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 84628 MLJ
12/05/17

RELEASED
2011-07-29

REV.	DESCRIPTION	BY	DATE
E	CHANGED D3945-3 MAT'L TO SS (B8-5); FINISH NOW "NONE" (A7-5); TAP DRILL FOR 1/4-20 UNF-2B WAS PILOT HOLE NOTE (B1-5). PER PAR11-113.	MB	11.07.27
D	SHT 1 PL, ITEMS 51-54 RENUMBERED SEE PREV. REV. FOR DETAILS, ITEM 16 ADDED (VIEWS UPDATED). SHT 2 ZN D3 FLAG RELOCATED. SHT 3 ZONE D3, Ø0.12 HOLE DELETED. (SEE NCR 11-495)	AJS	11.05.16
C	RMV FINISH -041 (ZN A8-2), ADD NEW FINISH -051/-053/ -1/-3 (A8-3/-4/-5), ADD CALIBRATION (A8-2), (1) HX-16 WAS HX-15 (B3-1, C3-1), PAR 10-001	CP	10.01.26
B	SHT 1 PL, ITEM 31 WAS AN4-10A, ITEM 32 WAS AN960-416, ITEM 33 WAS MS21042-4, ITEM 43 WAS 0.75 LG. SHEETS 2 - 5 NOTES: FINISH FOR ALL COMPONENTS NOW YELLOW SPRAY PAINT.	AJS	09.10.15
A	NEW ISSUE	AJS	09.05.13

DESIGN	DSTOW / AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	AJS	DRAWING NO.	REV. E
MFG. APPR.		D3943	SHEET 1 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	GROSS WEIGHT TOW CRANK ASSY	NTS
DATE	11.07.27		

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Dart Aerospace Ltd

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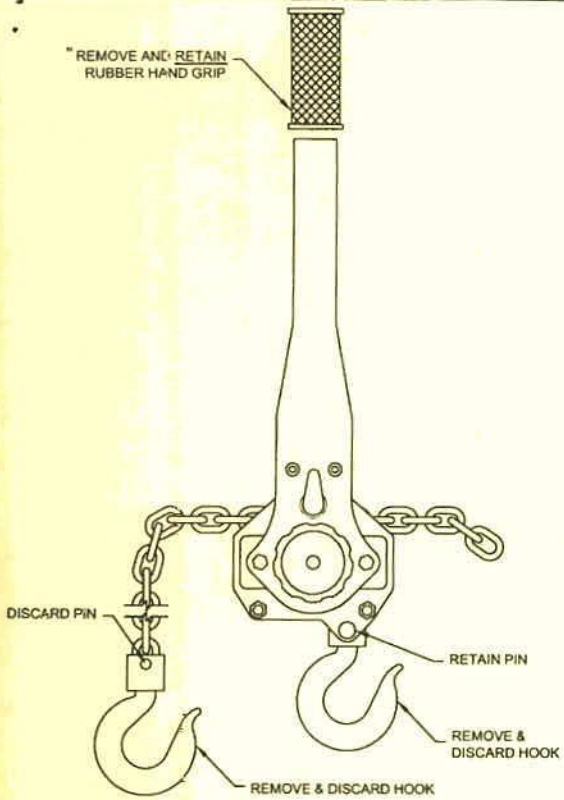
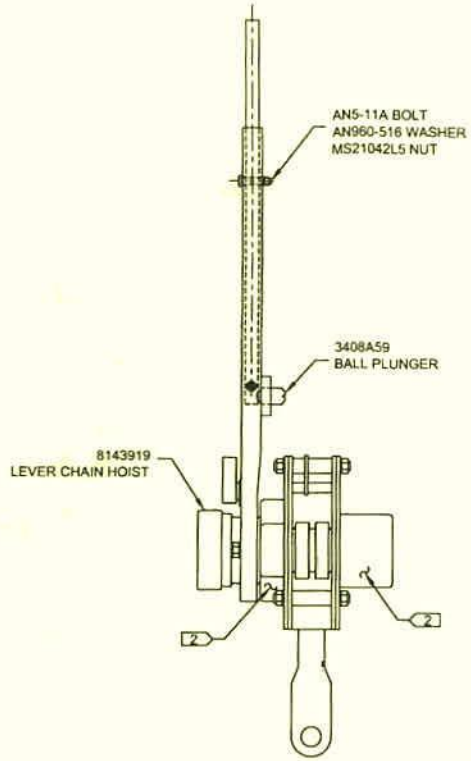
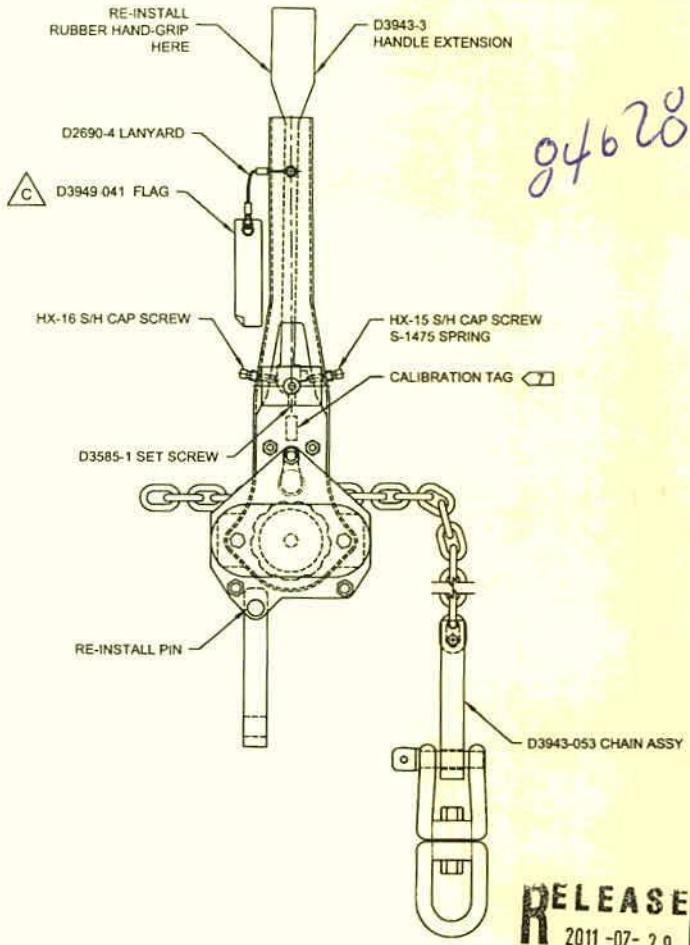


8143919 LEVER CHAIN HOIST
(SHOWN PRIOR TO MODIFICATION)
(CHAIN SHOWN SHORTENED FOR CLARITY)



(CHAIN NOT SHOWN FOR CLAIRTY)



94620

(CHAIN SHOWN SHORTENED FOR CLAIRTY)

D3943-041 GROUND HANDLING CRANK ASSEMBLY

RELEASED
2011-07-29

NOTES -041:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3943-041" USING FINE POINT PERMANENT INK MARKER
7) CALIBRATION TAG PER DART QSI 008 4.4 (ZN C1-2)

DESIGN	DSTOW / AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED	AJS	DRAWING NO. D3943 — REV. E — SHEET 2 OF 5
MFG. APPR.		
APPROVED		TITLE: GROSS WEIGHT TOW CRANK ASSY — SCALE: NTS
DE APPR.	N/A	
DATE	11.07.27	

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Dart Aerospace Ltd

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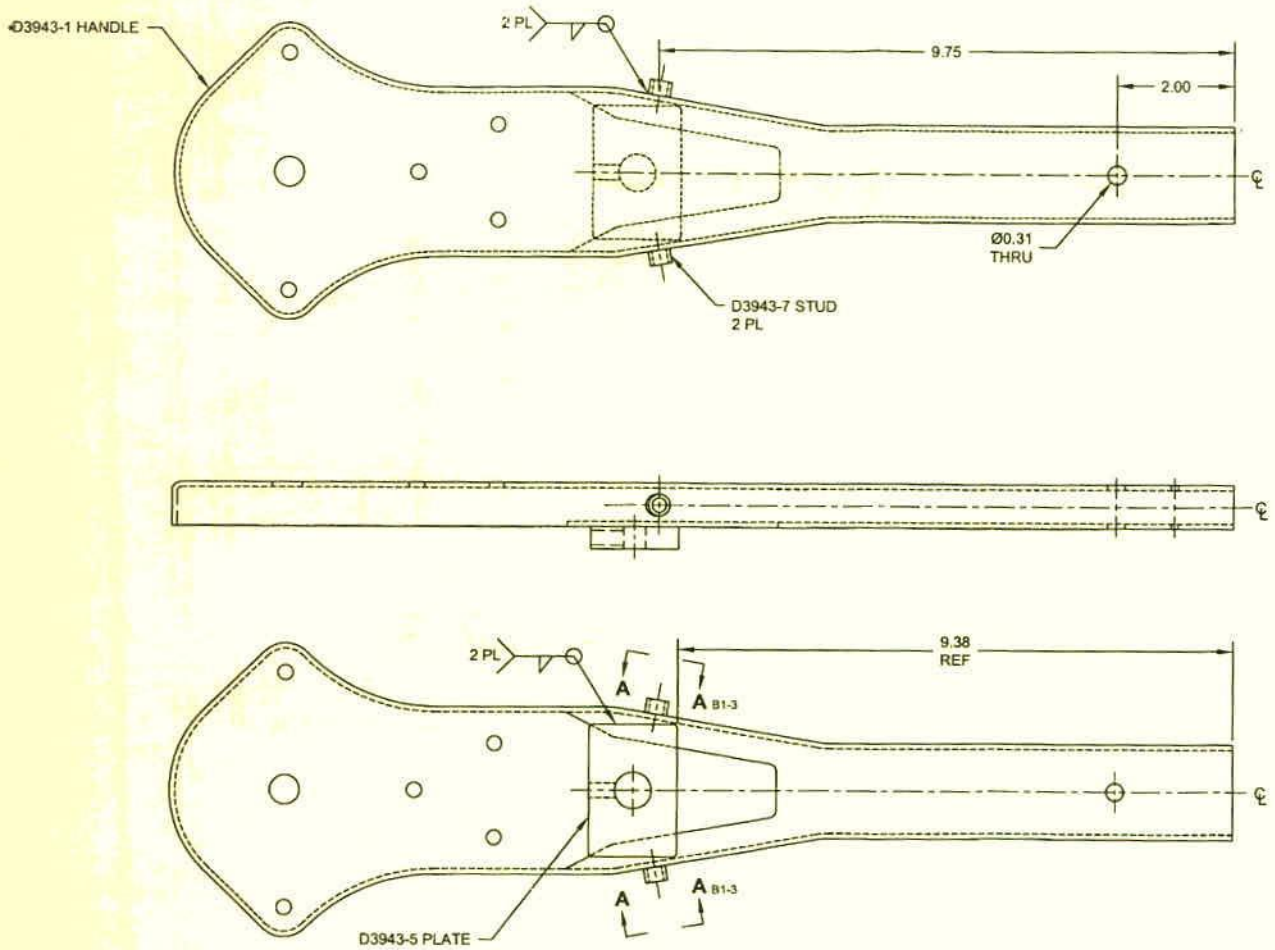

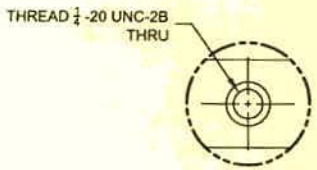

VIEW A-A A5-3
(SCALE 2X) B5-3

84628

RELEASED
2011 -07- 29

D3943-051 HANDLE ASSEMBLY

NOTES -051:
1) MATERIAL : N/A
2) FINISH: POWDER COAT HYBRID SAFETY YELLOW (4.3.5.12) PER DART QSI 005 4.3
3) TOLERANCES: X.XX DIMENSIONS +/- 0.06 ALL OTHERS
PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) MASK ALL THREADS PRIOR TO FINISHING

DESIGN	DSTOW / AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED	AJS	DRAWING NO. D3943 — REV. E — SHEET 3 OF 5
MFG. APPR.		
APPROVED		TITLE: GROSS WEIGHT TOW CRANK ASSY — SCALE: NTS
DE APPR.	N/A	
DATE	11.07.27	

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

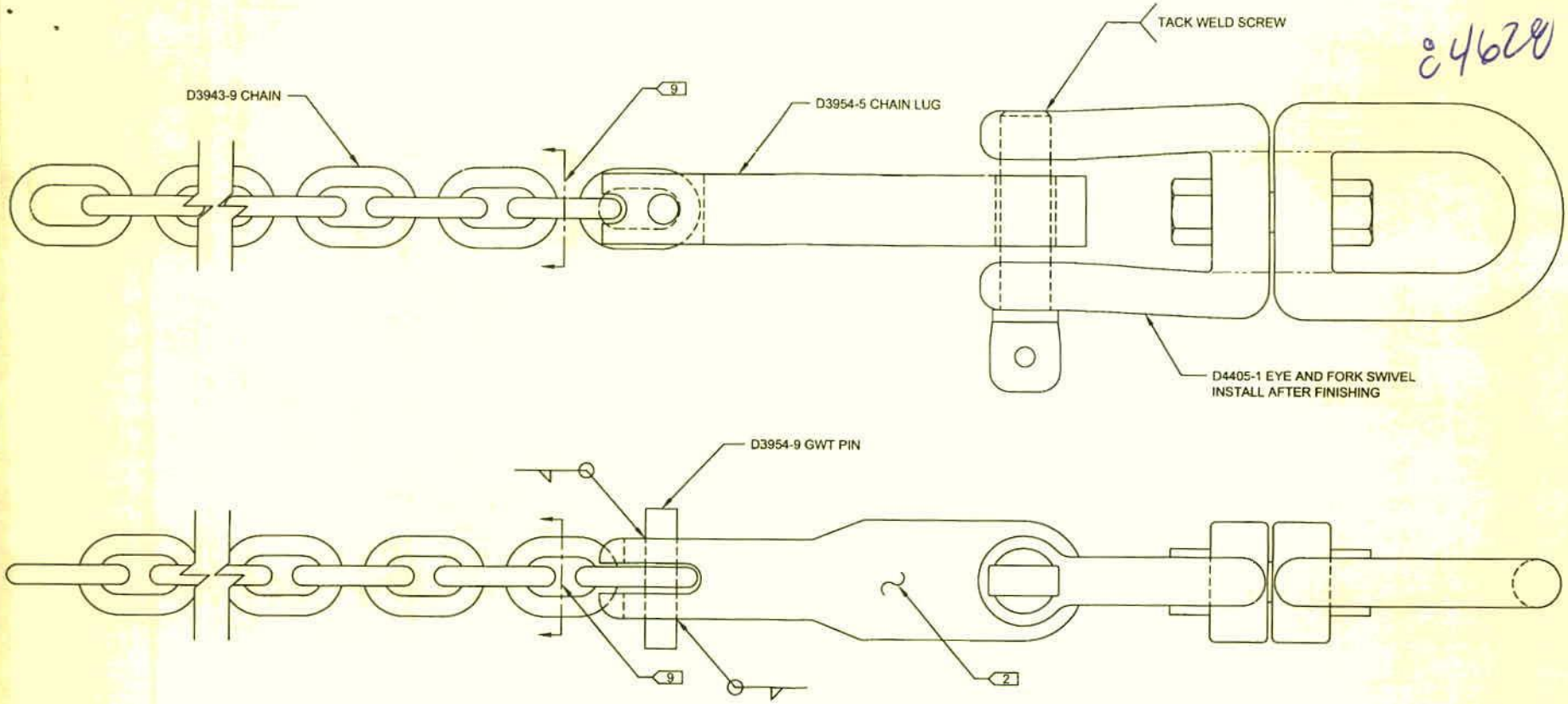
Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE



c4628

D3943-053 CHAIN ASSEMBLY

RELEASED
2011-07-29

NOTES -053:
1) MATERIAL: N/A
2) FINISH: POWDER COAT HYBRID SAFETY YELLOW (4.3.5.12) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: N/A
8) WELD PER QSI 004
9) MASK CHAIN FROM THIS POINT ON PRIOR TO FINISHING

DESIGN	DSTOW / AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED	AJS	DRAWING NO. D3943 — REV. E — SHEET 4 OF 5
MFG. APPR.		
APPROVED		TITLE: GROSS WEIGHT TOW CRANK ASSY — SCALE: NTS
DE APPR.	NH	
DATE	11.07.27	

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

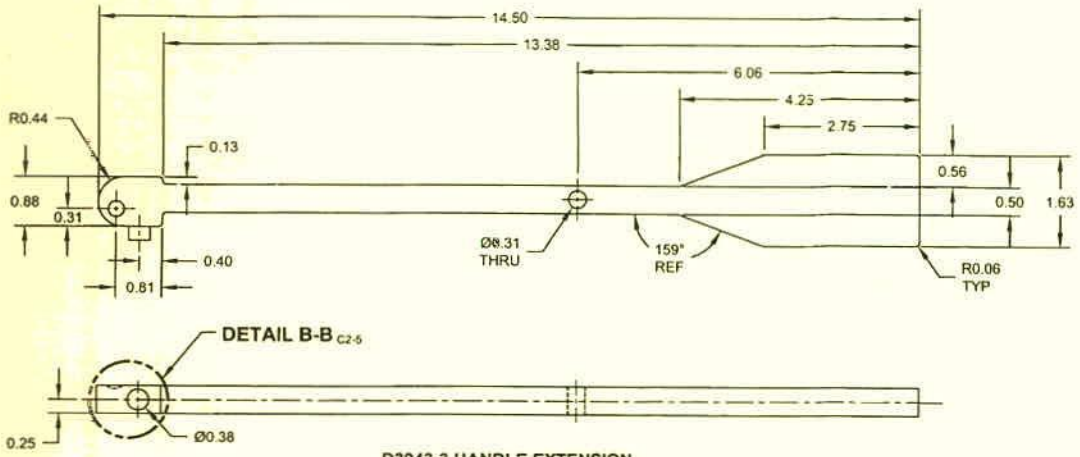
Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

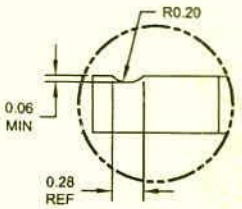
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE



D3943-3 HANDLE EXTENSION



DETAIL B-B C7-5
(DIMPLE DETAIL)
(SCALE 2X)

04620

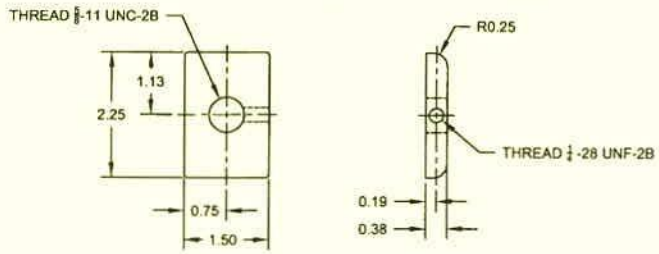
NOTES:

1) MATERIAL -3: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH PER MIL-S-5059
OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S
OR:
AISI 303 STAINLESS STEEL SHEET
ANNEALED 2B FINISH PER MIL-S-5059
ASTM A240 OR ASME SA240
REF DART SPEC M303S

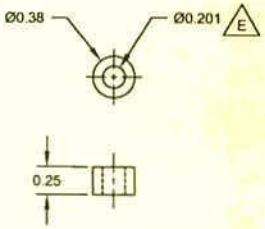
-5: MILD STEEL, SHEET
AISI 1010-1025 OR ASTM A36/A366/A1008
OR CSA G40-21, 38W/44W/50W/60W/70W
REF DART SPEC M1010-S
OR:
MILD STEEL, BAR
AISI 1010-1025 OR ASTM A36/A366/A569/A570
OR CSA G40-21, 38W/44W/50W/60W/70W
REF DART SPEC M1010-B

-7: MILD STEEL, ROUND BAR
AISI 1018-1025
PER MIL-S-7097
REF DART SPEC M1018-R

2) FINISH: NONE E
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A



D3943-5 PLATE



D3943-7 STUD
(SCALE 2X)

RELEASED
2011-07-29

DESIGN	DSTOW / AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN		
CHECKED		DRAWING NO. D3943 — REV. E — SHEET 5 OF 5
MFG. APPR.		
APPROVED		TITLE: GROSS WEIGHT TOW CRANK ASSY — SCALE: NTS
DE APPR.	N/A	
DATE	11.07.27	

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Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ **PAR #:** _____ **Fault Category:** _____ **NCR:** Yes No **DQA:** _____ **Date:** _____

Resolution: _____ **Disposition:** _____ **QA: N/C Closed:** _____ **Date:** _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QA\NCRWO RevE

PARCEL PACKING LIST

From
E-FULFILLMENT CENTRE
8620 ESCARPMENT WAY
MILTON ONTARIO
L9T 0M1

To
. DART AEROSPACE
1270 Aberdeen St

Hawkesbury ON
K6A 1K7 CAN
613-632-5200

Order Number 000290310010000
Parcel Weight 181.340

Parcel Number 02488411
PP#: 96618

ASCENT Parcel #

BOSS Parcel #

OTHER

Container: EFC

Item	Description		Qty Shipped
8143919	HOIST CHAIN 2 TON LEVER	NON-001-10	6

********** THIS IS NOT AN INVOICE **********
* Thank you for your order - shipping status is available at princessauto.com *
* Questions? Comments? 1-800-665-8685 *
* Merci d'avoir passé votre commande chez Princess Auto! *
* Contactez-nous: 1-800-665-8685 *
* Vous pouvez utiliser votre numéro de commande ou les 4 derniers *
* chiffres de votre numéro de téléphone pour faire un suivit de votre colis. *

Alain Leclair mail man
613 - 632 6848
Receive DAMAge.

THE UNIQUE WORLD OF
PRINCESS AUTO

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO17024

Purchase Order Date 5/22/12
PO Print Date 5/22/12

Order From : VC-PRI001

PRINCESS AUTO LTD.
P.O. BOX 1005
WINNIPEG, MB R3C 2W7
CA

ATTN: Estelle

Contact Name		**Buyer**	Chantal Lavoie
Vendor Phone	613 247 1651	**Requisition Nbr**	
Vendor Fax	613 247 1657	**Tax Resale Nbr**	10127-2607
Vendor Account Nbr		**Terms**	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAXED

RECEIVED

Line Nbr	Reference / Revision ID / Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	8143919	Lever Chain Hoist	5/25/12 Yes	6.00 Each	Day & Ross coll	$159.9900	$959.94

Special Inst: AS PER DWG D3943 REV. E
B84628
PRINCESS AUTO P/N: 8143919 4000LBS
LEVER CHAIN HOIST

PO Total: $959.94

CERTIFICATE OF CONFORMITY
REQ'D UPON DELIVERY

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

CL

Change Nbr: 3 **Change Date:** 5/22/12

order # 19036-785

INTERNAL CALIBRATION CERTIFICATE

Instrument #	Description	Serial #
D3943-041	Ground Handling Crank Assembly	B84628-2

Calibrated by	Date of calibration	Calibrated with	Due	Certificate #
ED	Augest 13th, 2012	Eng-07		
		25000LBS load cell		

New tool	Disposed	In Repair	On Hold	Being Calibrated

Employee	Department	Comments:
N/A	N/A	MUST BE CALIBRATED WITH IN 1 YEAR OF
		PURCHASE OR FIRST OPERATION

Spec.	Tolerance is + /-	Result	Pass Fail
3500LBS	3500-3700LBS	3600LBS	PASS

Entered By:
Eric Downing QC Coordinator

DAS
16
8-89 17/08/13